

13PMK 18PMK 24PMK

32PMK 40PMK

# SuperSealer<sup>®</sup> Parts Maintenance Kit

contains the following:

- 1 each, silicone rubber sealing pad
- 10 each, 3 mil Teflon tape
- 4 each, 10 mil Teflon tape
- 2 each, nichrome wire with connectors
- 1 each, micro switch
- 2 each, arm spring
- 1 each, anchor
- 2 each, fuse
- 1 each, phenolic assembly

## DIRECTIONS FOR TEFLON TAPE REPLACEMENT

1. Remove worn silicone rubber pad from metal channel.
2. Place new silicone rubber pad inside metal channel. (See Figure 1.)
3. Clean new silicone rubber pad with rubbing alcohol and a clean cloth. (Pad needs to be cleaned before applying teflon tape.)
4. Apply Teflon tape (10 mil) to top of silicone rubber pad. (See Figure 1.)
5. Remove worn tape from flexboard on bottom of sealing arm. (If not already done.)
6. If there is a yellow or brown film residue built up on the flexboard, it will need to be scraped down to the gray before Teflon tape will stick.
7. Apply new Teflon tape (3 mil) to flexboard over nichrome sealing wire. (See Figure 2.)
8. Extra pieces of Teflon tape have been included for future use.

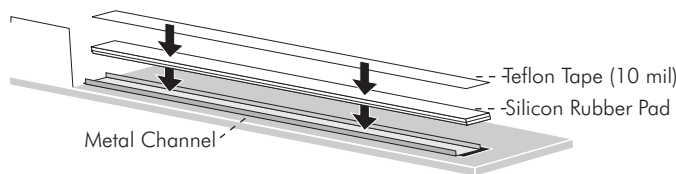


FIGURE 1

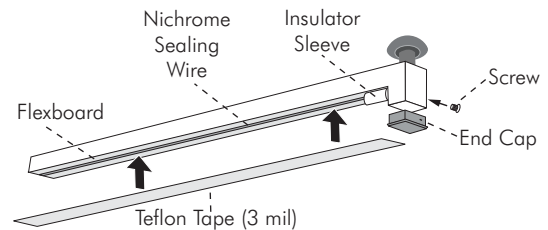


FIGURE 2

## DIRECTIONS FOR NICHROME WIRE REPLACEMENT

### Make sure machine is unplugged.

1. Locate screw and remove screw on right side of sealing arm. Remove black plastic endcap. Remove white plastic Insulator Sleeve. Locate bolt, nuts and spring (insulator assembly). Remove assembly from arm slot by pulling downwards. (A flathead screwdriver may be needed to pry loose) (See Figure 2.)
2. Loosen and remove the first nut on the bolt that runs through the insulator. This will release the upper end of the sealing wire.
3. Locate access hole on bottom of the base. Hold down sealing arm and loosen screw (visible through access hole) a few turns ONLY. DO NOT REMOVE SCREW. Remove sealing wire. Hook new sealing wire under screw and tighten, making sure new wire is properly aligned.
4. Re-attach wire to bolt on front of sealing arm. Place ring terminal on bolt and tighten the nut on to bolt. Slide insulator back into slot on sealing arm, with flat side of insulator toward arm. Tighten first nut until wire is taut (DO NOT OVER TIGHTEN). Make sure terminal is clamped tightly between the two nuts. Adjust if necessary.

